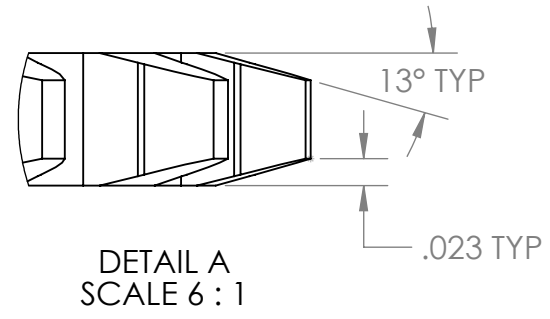
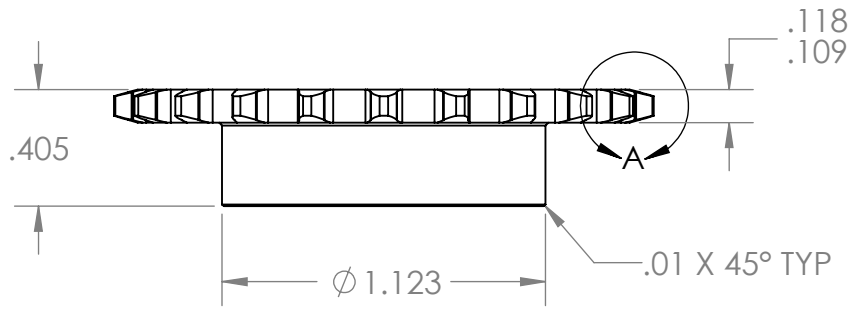
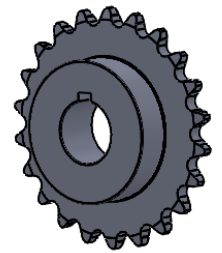
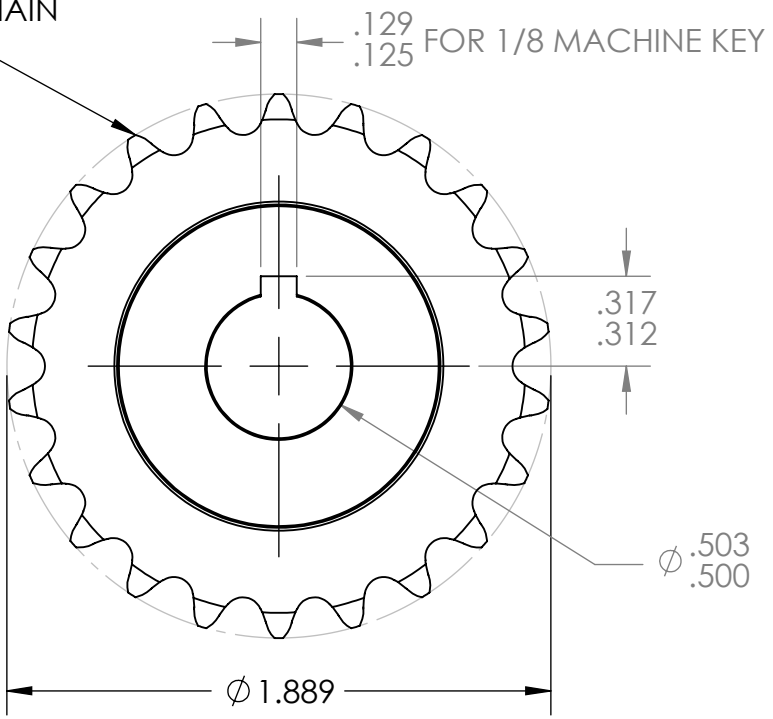


REV	DESCRIPTION OF CHANGES
1	ORIGINAL PRINT
2	REDRAWN USING ANDYMARK DWG STANDARD



25 SERIES 22 TOOTH
ANSI ROLLER CHAIN
SPROCKET



FOR ADDITIONAL PROFILE GEOMETRY
PLEASE SEE PROVIDED CAD FILE(S).

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES		DRAWN	NL 7/24/15
TOLERANCES:		CHECKED	
FRACTIONAL ±		ENG APPR.	
ANGULAR: MACH ± BEND ± 5°		MFG APPR.	
TWO PLACE DECIMAL ±0.010		Q.A.	
THREE PLACE DECIMAL ±0.005		COMMENTS:	
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
7075 ALUMINUM			
FINISH			
DEBURRED			
DO NOT SCALE DRAWING			



TITLE:
S25-22HA-500K
ROLLER CHAIN SPROCKET

SIZE	DWG. NO.	REV
A	am-0280	2
SCALE: 1.5:1		WEIGHT:
		SHEET 1 OF 1